



Dart Aerospace Ltd.
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D4436-045
Job Sheet 184879



Part No: D4436-045

Job Qty: 4 ea

Part Name: Aft Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/16/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV A IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		11/16/18	0.00	0.71	Waterjet 1		SC 18/10/29
110	QC	4 pcs		11/16/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/29
120	QC	4 pcs		11/16/18	0.00	0.00	QC8-4		38
130	Brake NC	4 pcs		11/16/18	0.08	0.55	Brake NC 2		SB 89
140	Small Fab	4 pcs		11/16/18	0.00	0.78	Small Fab-6		DAS 38
150	QC	4 pcs		11/16/18	0.00	0.00	QC5		38
160	HandFinish	4 pcs		11/16/18	0.00	0.34	HandFinish1		DR 18/11/28
170	QC	4 pcs		11/16/18	0.00	0.00	QC7-3		EP 25
180	Small Fab	4 pcs		11/16/18	0.00	0.78	Small Fab-6		DAS 38
185	QC	4 pcs		11/16/18	0.00	0.00	QC5		38
190	Powdercoat	4 pcs		11/16/18	0.00	0.20	Powdercoat4		BL 18/11-28
200	QC	4 pcs		11/16/18	0.00	0.00	QC3		EP 25
202	Small Fab	4 pcs		11/16/18	0.00	0.78	Small Fab-6		DAS 38
205	QC	4 pcs		11/16/18	0.00	0.00	QC5		6 9-89
210	Packaging	4 pcs		11/16/18	0.00	0.00	Packaging3-2	57620	NOV 29 2018 9-89
220	QC21-SA	4 Ea		11/16/18	0.00	0.00	QC21		DAS 21 NOV 29 2018 9-89

M188839

START: 4:15

OUT: 300° FINISH: 4:45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.7560 sf (.689 ea)	100-Waterjet	5 120854
MS20426AD3-3	Rivet	16 Ea (4 ea)	180-Small Fab	SD 1535
MS20470AD4-3	Rivet, Universal Head	8 Ea (2 ea)	180-Small Fab	5080639
MS21075L08	Anchor Nut	8 Ea (2 ea)	180-Small Fab	5123462
D4441-1	Rubber Seal	4.6000 ft (1.15 ea)	202-Small Fab	5092167
MS35489-19	Grommet	4 Ea (1 ea)	202-Small Fab	5067899

OLD 184090



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Container No: S122157



Part: D4436-045

Job No: 184879

Serial No/Batch: S122157

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/29/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	3	148	0
180-Small Fab	MS20426AD3-2	16	18,539	0
	MS20470AD4-3	8	4,849	0
	MS21075L08	8	45	0
202-Small Fab	D4441-1	5	547	0
	MS35489-19	4	88	0

Part Specifications

Specifications could not be found.

Plex 10/17/18 12:53 PM Dart.Hadley.Shannon

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